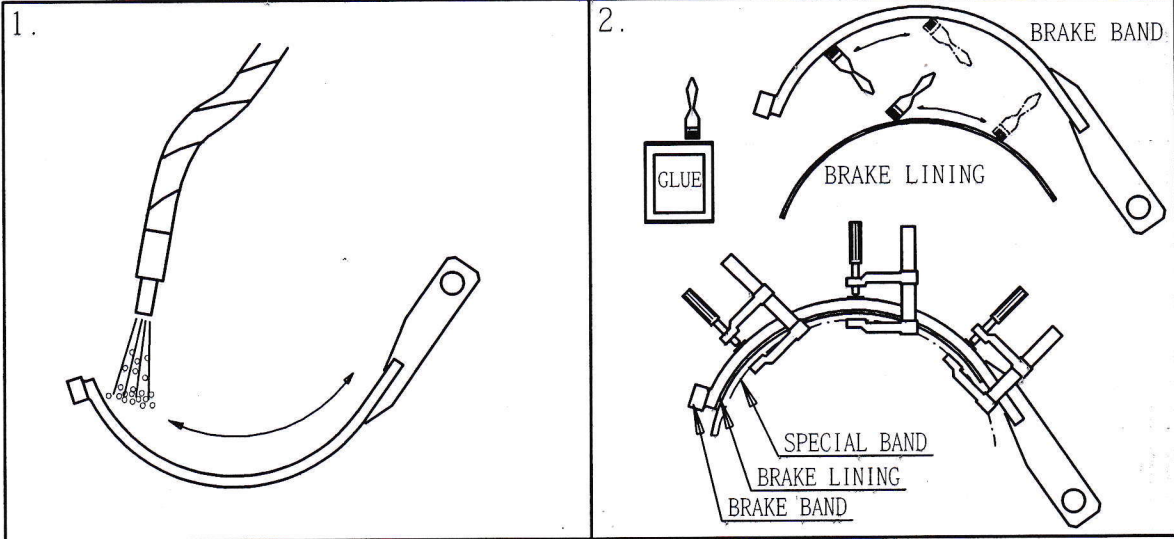


Item	Date	Drawn	Check.	Appr.	Modification
------	------	-------	--------	-------	--------------

TO MAKE SURE THAT TYPE OF BRAKE LININGS AND BRAKE RIVETS ARE RIGHT, PLEASE TAKE CONTACT TO OUR AFTER SALES SERVICE. DIRECTIONS ARE IN DRAWING 6401038 "INSTRUCTIONS FOR ORDER SPARE PARTS".

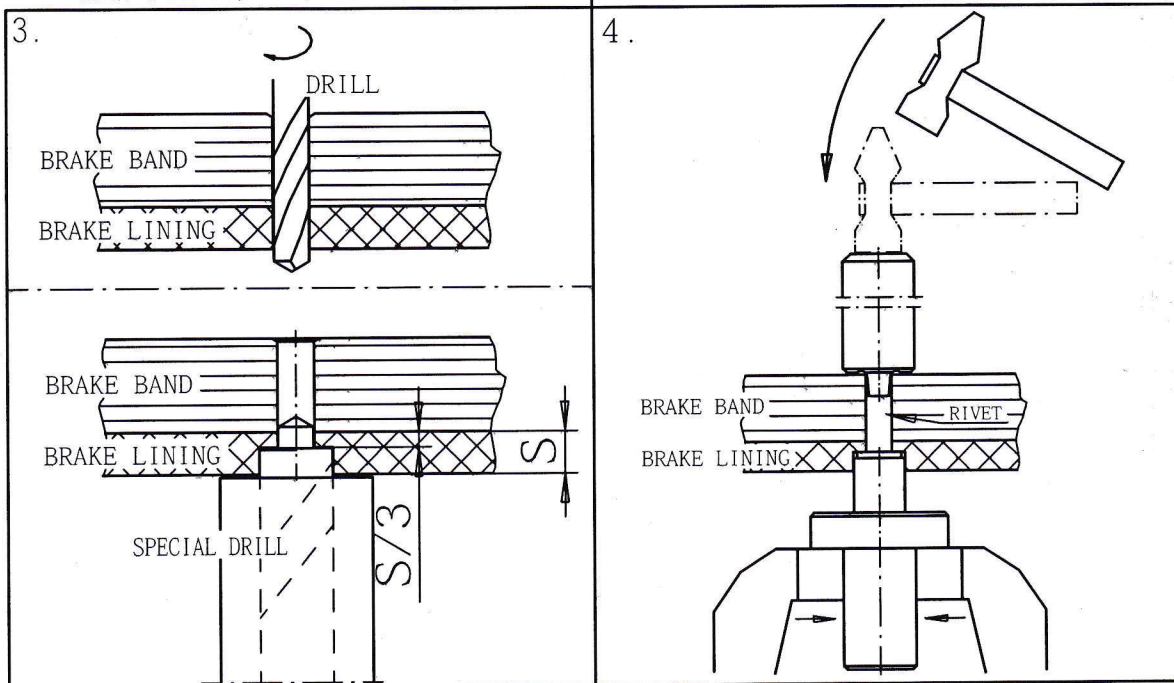
THE STEEL MATING SURFACE FOR BONDING MUST BE SAND BLASTED OR DISK SANDER (OR EQUAL TREATMENT) DRY AND CLEAN FROM OIL

THE GLUE IS APPLIED TO BOTH MATING SURFACES AND PARTS ARE PRESSED TOGETHER FOR A TIME AT LEAST 24 H AT THE ROOM TEMPERATURE



NEW FIXING HOLES ARE BORED

NEW BRAKE RIVETS ARE FIXED



GLUE FOR BONDING OF THE BRAKE LINING:
ARALDIT AV 138 + HARDENING HV 998 OR EQUAL

THIS DRAWING IS OUR PROPERTY. IT IS NOT TO BE REPRODUCED OR SHOWN TO ANY THIRD PARTY WITHOUT OUR SPECIAL PERMISSION.			Status V		 Rolls-Royce		Rauma Brattvaag Rolls-Royce Marine									
Drawn		000510	ToLe		Scale 1:1		INSTRUCTION FOR FASTENING THE GLUED BRAKE LINING					DSD				
Checked		000510	JR		Weight kg											
Approved		000510	MVa													
					Group	Size	Serial number			Rev.		Variant.		Page	Total Pages	Lang.
 Ra ISO 1302 (µm) SFS 2039			6403638		-		0		-		0000		0101		U	