

IN USE

Renewed For No.1 Crane on 14.08.2024

SPARE HOISTING WIRE

SD20119
14/08/24

上海宝菱起重索具有限公司

Shanghai Baoling Hoist Sling Co., Ltd

质量保证书

Quality of certification

订货单位: 江阴高迎 Customer:			订单号 Order No.: GENCO MARY 3-2		
工艺卡号 Process card number: SD2021120119			证书编号 Certificate No.: BL21120906-02		
产品明细/Products description					
序号 No.	产品名称 Name	型号规格 Model Specification	工作负荷 SWL (T)	破断负荷 MBL (KN)	数量 Qty (pcs.)
1	镀锌钢丝绳 压制接头吊索	$\Phi 33.5 \times V39FC-FC 1960 sZ$ 299M-重型套环/0	—	792	1
钢丝绳 CCS 产品证书号 CCS Steel Wire Rope Product No		NT21PPS00234-30			
结论: 上述产品经检验满足国家标准和出厂要求。 质量合格, 准予放行。 Above products have been inspected to meet the National Standards And the requirements of the factory, Good Quality, permission granted			上海宝菱起重索具有限公司 质量检验章 Quality Inspection Stamp 质量检验专用章		

日期:

Date: 2021.12.09

检验员: 李富军

Inspector:

 上海宝菱起重索具有限公司
 Shanghai Baoling Hoist Sling Co., Ltd

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江苏狼山钢绳股份有限公司
Jiangsu Langshan Wire Rope Co., Ltd.

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船用钢丝绳质量证明书

Quality Certificate of Marine Steel Wire Ropes

质量证明书编号/Quality Cert. No.: JSLS20210326-30

产品名称/Name	镀锌钢丝绳 Steel Wire Rope of Zinc Coating	制造厂 /Manufacturer	江苏狼山钢绳股份有限公司 Jiangsu Langshan Wire Rope Co., Ltd.
客户/Customer	上海宝灵吊索具厂 Shanghai Baoling Sling Rigging Factory	订单号/Order No.	N.A.
船厂/Shipyard	N.A.	船号/Hull No.	N.A.
工厂认可证书号/Works Approval Cert. No.	JS21PWA00013_01	产品证书号 Product Cert. No.	NT21PPS00234_30
产品执行标准/Standards	CCS《材料焊接规范》(2018)及其修改通报第1篇第10章和GB/T20118-2017标准生产制造/Cha.10, Part I of CCS Rules for Material and Welding 2018 and its Amendments and its Amendments and GB/T20118-2017		

产品明细(Particulars)

产品型号/Type	单层钢丝绳 Single-layer rope	结构型式/Construction	4×V39FC-FC
绳径/Dia. of rope(mm)	33.5mm	钢丝等级/Grade of steel wires(MPa)	1960MPa
锌层/Zinc coating	3	阻旋转/Rotation resistant	是/Yes
绳芯/Core of rope	纤维芯/FC	股芯/Core of strand	圆股/Round strand
最小破断拉力/Min. breaking force(kN)	≥792kN	实测破断拉力(完整钢丝绳试验)/Actual breaking force (Breaking test of completed ropes), 或/or: (kN)	N.A.
		实测破断拉力(拆股钢丝绳试验)/Actual breaking force (Summation of actual test results of individual wires) (kN)	849kN
捻向/Lay type	右交/sZ	产品编号/Serail No.	220110384A-3
长度/Length (m)	1500m	数量/Quantity	1 reel
净重/Net weight(kg)	6688kg	制造日期/Manufacture date	2021.03

检验项目及结果/Test items & results:

编号/No.	项目 (Items)			结论/Results
1.	外观检查及装配质量检验/Visual inspection & workmanship			✓
2.	尺寸检验/Dimensions' check			✓
3.	化学成分分析/Chemical positions			N.A.
4.	抗拉强度试验/Tensile strength test(MPa):	标准/Standard	1960	✓
		最大/Max.	2051	
		最小/Min.	1968	
5.	扭转试验/Torsion tests			✓
6.	反复弯曲试验/Repeated bending test			✓
7.	打结拉伸试验/Twisting tensile test			N.A.
8.	金相检查/Metallographic examination			N.A.
9.	卷绕试验/Wrapping tests			✓
10.	镀层试验/Zinc coating test			✓
11.	整绳破断试验/Breaking test of completed rope			N.A.
12.	阻旋转性能/Rotation resistant test			N.A.

上述钢丝绳经检验和试验, 其结果符合 CCS 规范要求。

The above-mentioned Steel Wire Rope has been checked and tested and they are in compliance with CCS Rules.

产品标签上标有钢丝绳结构、强度、长度、厂名及 CCS 钢印标志。

The attached Labels were identified with the rope Structure, Strength, Length, Manufacturer's name and CCS steel Stamp.

质量承诺/Quality Promises:

产品按照 CCS 规范和产品标准进行生产制造, 生产过程与认可条件保持一致, 并经试验合格, 试验项目及试验数据真实有效。制造厂对产品负责。本产品不含石棉/ Our products have been manufactured and tested in compliance with CCS Rules & Standards. The production processes were in comply with tech. requirements which approved by CCS. The testing items & results were true and valid. We'll take the responsibility for our products. All our products are asbestos-free.

备注: 本质量证明书盖章有效, 复印无效 / The Certificate will only be effective with stamp but copy invalid.

制造厂质管部门 (盖章) QC Dept. of Manufacturer	CCS 印章 CCS Stamp	CCS 印章 CCS Stamp
质量负责人 Chief Inspector	验船师 Surveyor	ZhaoDan
日期/Date	2021-03	日期/Date 2021-03-29

NO.JSLSCCS 0000030